

ILLUMIGLO GAUGE FACE INSTALLATION INSTRUCTIONS

THESE INSTRUCTIONS ARE GENERIC FOR MANY MODELS AND SOME CONTENTS OF THESE INSTRUCTIONS WILL NOT APPLY TO YOUR APPLICATION.

1

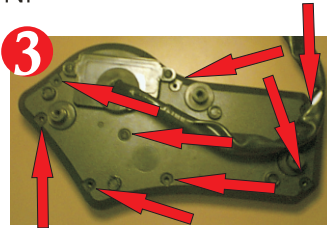
First start by removing the screws, that hold the cluster in place. You may have to remove the wind screen or front cowl to access the back of the cluster to remove the screws.

2



LIFT THE CLUSTER UP AND SLIDE THE RUBBER BOOT DOWN. THEN PUSH IN THE BUTTON ON THE WIRE HARNESS, AND REMOVE THE HARNESS.

3



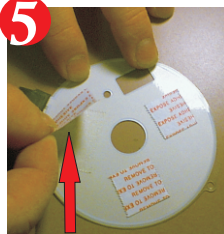
NEXT REMOVE THE SCREWS FROM THE BACK OF THE CLUSTER. THESE SCREWS HOLD THE SHELL OF THE CLUSTER TOGETHER.

4



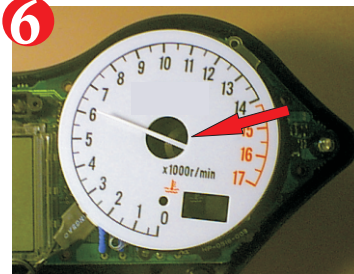
CAREFULLY SEPARATE THE TWO HALFS, MAKING SURE NOT TO DROP THE INSIDES. THEY WILL FALL OUT.

5



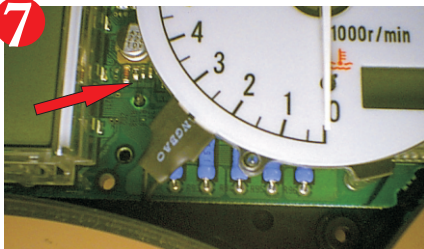
REMOVE THE ADHESIVE BACKING ON THE BACK OF THE LUMA-GLOW GAUGE FACE IF APPLICABLE. If you do not see the tape then your model does not have it!

6



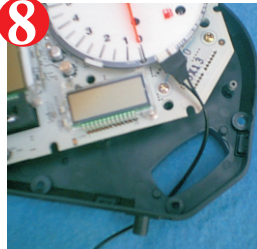
LEAVING THE STOCK FACE IN PLACE, CAREFULLY REMOVE THE SCREWS THAT HOLD THE FACE ON, IF APPLICABLE. MOVE THE NEEDLE UP TO THE MID RANGE RPM AREA. THEN SLIDE THE ILLUMIGLO GAUGE OVER THE NEEDLE AND PASS THE NEEDLE THROUGH THE HOLE IN THE ILLUMIGLO FACE. SLIDE THE FACE UNDER THE LARGE PART OF THE NEEDLE AND THEN OVER THE BACK PART OF THE NEEDLE. ONCE THE FACE IS IN THE CORRECT POSITION, PRESS IT GENTLY ONTO THE STOCK FACE IF IT USES ADHESIVE. THEN RE-INSTALL THE SCREWS THAT HOLD THE FACE DOWN, IF APPLICABLE, DO THE SAME WITH THE OTHER FACES.

7



ROUTE THE WIRE OF THE FACE AROUND THE INSIDE OF THE CLUSTER. THEN RUN THE PLUG WIRE THROUGH THE STOCK WIRE HARNESS HOLE ON THE BACK OF CLUSTER. THEN PUT THE CLUSTER TOGETHER AND REINSTALL IT. YOU MAY ALSO NEED TO CUT A SMALL NOTCH IN THE CLUSTER FOR THE WIRE TO COME OUT IF THERE IS NO ROOM FOR IT TO FIT INSIDE. YOU CAN SEAL THE HOLE AROUND THE WIRE WITH BLACK RTV SILICONE. BE CAREFULL NOT TO BEND THE WIRE TAB, IF THE GLOW MATERIAL INSIDE CRACKS IT WILL ARK AND FRY THE GAUGE, OR POSSIBLY CATCH FIRE!

8



9

PUT THE CLUSTER BACK TOGETHER AND RE-INSTALL IT BACK ON TO THE BIKE.

10

PLUG THE ILLUMIGLO GAUGE FACE INTO THE SUPPLIED POWER INVERTER. SPLICE THE POSITIVE (RED) WIRE FROM THE NEW GAUGE, INTO THE POSITIVE WIRE OF THE HEADLIGHT OR PARKING (RUNNING) LIGHTS. THIS WILL MAKE THE GAUGES COME ON WITH THE HEADLIGHT OR PARKING LIGHTS. SPLICE THE GROUND WIRE (WHITE OR BROWN) TO THE GROUND WIRE ON THE PARKING LIGHTS OR ATTACH IT TO THE NEAREST GROUNDING POINT.

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